

Performance you can trust

Spatter Release Spray

Product Overview

Spatter Release Spray has been formulated to allow easy removal of weld spatter from metal surfaces, nozzles, jigs and fixtures.

Features and Benefits

- Heat resistant barrier film that prevents the adhesion of weld spatter.
- Non silicone – does not affect subsequent galvanising or paint operations.
- Will not interfere with weld formation.
- Non corrosive.
- Water washable.
- Biodegradable.

Directions for Storage and Use

- Storage temperature should be kept below 50°C. Storage area should be out of direct sunlight.
- If stored in accordance with the above guidelines, shelf life is 3 years from date of manufacture.
- Hold as near upright as possible whilst spraying. Apply a thin even film from a distance of 20-25 cm (8-10 inches) to the area near where the weld is to be made.
- Spatter can be easily removed from the work surfaces by wiping with a cloth or from the welding nozzle by tapping it on the side of the bench.

Pack Sizes

Pack Size	Part Code
400 mL	66080

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F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



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Spatter Release Spray

Typical Properties

Property	Result
Appearance	Aerosol dispensing clear liquid
Odour	Characteristic
Propellant	Dimethyl ether
Flammability	Non-flammable
Base Fluid	Water

Values quoted above are typical and do not constitute a specification.

Safety Data Sheets

Safety data sheets are available for download from our website www.rocol.com or may be obtained from your usual ROCOL contact.

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

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SAFETY DATA SHEET
SPATTER RELEASE SPRAY

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Compilation date: 04/03/2013

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Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: SPATTER RELEASE SPRAY

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Spatter release

1.3. Details of the supplier of the safety data sheet

Company name: ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

Tel: +44 (0) 113 232 2700

Fax: +44 (0) 113 232 2740

Email: customer-service@rocol.com

1.4. Emergency telephone number

Emergency tel: +44 (0) 113 232 2600

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CHIP: This product has no classification under CHIP.

2.2. Label elements

Label elements under CHIP:

Hazard symbols: No significant hazard.

Safety phrases: S23: Do not breathe spray.

S51: Use only in well-ventilated areas.

Precautionary phrases: Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

25 % by mass of the contents are flammable.

2.3. Other hazards

PBT: This substance is not identified as a PBT substance.

[cont...]

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Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

DIMETHYL ETHER AEROSOL PROPELLANT

EINECS	CAS	CHIP Classification	CLP Classification	Percent
204-065-8	115-10-6	F+: R12	-	10-30%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Do not induce vomiting. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

4.3. Indication of any immediate medical attention and special treatment needed

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Water. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

[cont...]

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6.3. Methods and material for containment and cleaning up

Clean-up procedures: Wash the spillage site with large amounts of water.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Ensure there is sufficient ventilation of the area. Do not handle in a confined space.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in cool, well ventilated area. Keep away from direct sunlight.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Section 8: Exposure controls/personal protection

8.1. Control parameters

Hazardous ingredients:

DIMETHYL ETHER AEROSOL PROPELLANT

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	400ppm 766mg/m ³	500ppm 958mg/m ³	-	-

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Respiratory protection not normally required.

Hand protection: Protective gloves.

Eye protection: Safety glasses with side-shields.

Skin protection: Protective clothing.

Environmental: No special requirement.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Aerosol

Colour: Colourless

Odour: Barely perceptible odour

Evaporation rate: Negligible

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Soluble

[cont...]

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Viscosity: Non-viscous

9.2. Other information

Other information: Not applicable.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

10.4. Conditions to avoid

Conditions to avoid: Direct sunlight.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong reducing agents.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

Section 11: Toxicological information

11.1. Information on toxicological effects

Toxicity values: Not applicable.

Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: Not applicable.

12.2. Persistence and degradability

Persistence and degradability: Only slightly biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

[cont...]

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12.4. Mobility in soil

Mobility: Non-volatile. Soluble in water.

12.5. Results of PBT and vPvB assessment

PBT identification: This substance is not identified as a PBT substance.

12.6. Other adverse effects

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal of packaging: Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN1950

14.2. UN proper shipping name

Shipping name: AEROSOLS, NONFLAMMABLE

14.3. Transport hazard class(es)

Transport class: 2

14.4. Packing group

14.5. Environmental hazards

Environmentally hazardous: No

Marine pollutant: No

14.6. Special precautions for user

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

Safety data sheet prepared in accordance with Commission Directive 2008/47/EC of 8 April 2008 amending, for the purposes of adapting to technical progress, Council Directive 75/324/EEC relating to aerosol dispensers

[cont...]

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Phrases used in s.2 and 3: R12: Extremely flammable.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.