

## METALFLO 2064

### Semi-colloidal graphite in water

**METALFLO 2064 is a semi-colloidal graphite in water dispersion containing both inorganic and organic binders which provides a film of uniform thickness and intermediate hardness. The graphite has a limited range of particle size.**

**METALFLO 2064 may be used either to lubricate closed dies in ferrous forging or as a parting agent in gravity die casting.**

#### Features

- § Provides optimum die lubrication and release.
- § Withstands temperatures of upto 650°C.
- § Economical in use.

#### Directions for Use

METALFLO 2064 may be applied neat by swab or brush. However, for optimum results apply by spray after diluting with water. Dilution ratios vary from 3:1 to 10:1 depending on the particular task.

Agitation is required when METALFLO 2064 is diluted as settling will occur.

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Registered Company No. 559693 VAT No. 742 0531 67  
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

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BS EN ISO 9001  
Certificate No. FM 12448



BS EN ISO 14001  
Certificate No. EMS 67596



OHSAS 18001  
Certificate No. OHS 78173



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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

## METALFLO 2064

<b>Appearance</b>	Dark grey viscous liquid
<b>Odour</b>	Faint
<b>Total Solids</b>	31% by weight
<b>Graphite Content</b>	30% by weight
<b>Particle Size</b>	90% below 10 micron
	Maximum 15 micron
<b>Storage</b>	Store at normal ambient temperature, 0°C to 40°C
<b>Pack Sizes – Part Codes</b>	18kg - 78344

Date: Jan-09

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## SAFETY DATA SHEET

METALFLO 2064

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Compilation date: 18/01/2011

Revision No: 3

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product name: METALFLO 2064

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Metal Forging Lubricant

#### 1.3. Details of the supplier of the safety data sheet

Company name: ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

Tel: +44 (0) 113 232 2700

Fax: +44 (0) 113 232 2740

Email: [customer-service@rocol.com](mailto:customer-service@rocol.com)

#### 1.4. Emergency telephone number

Emergency tel: +44 (0) 113 232 2600

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification under CLP: This product has no classification under CLP.

#### 2.2. Label elements

Label elements: This product has no label elements.

#### 2.3. Other hazards

PBT: This substance is not identified as a PBT substance.

### Section 3: Composition/information on ingredients

#### 3.1. Substances

Chemical identity: GLASSFLO 2017

Contains: NON-HAZARDOUS SUBSTANCE1 - 100%

[cont...]

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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes.

**Ingestion:** Wash out mouth with water.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

### 4.3. Indication of any immediate medical attention and special treatment needed

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Use water spray to cool containers. Suitable extinguishing media for the surrounding fire should be used.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

## Section 7: Handling and storage

[cont...]

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## 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance.

## 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in cool, well ventilated area.

**Suitable packaging:** Must only be kept in original packaging.

## 7.3. Specific end use(s)

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** Not applicable.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Respiratory protection not normally required.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses with side-shields.

**Skin protection:** Protective clothing.

**Environmental:** No special requirement.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Black

**Odour:** Characteristic odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Soluble

**Viscosity:** Viscous

**Flash point°C:** > 100

**Autoflammability°C:** > 200

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

[cont...]

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## 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

## 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

## 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong reducing agents.

## 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Toxicity values:** Not applicable.

### Symptoms / routes of exposure

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

## Section 12: Ecological information

### 12.1. Toxicity

**Ecotoxicity values:** Not applicable.

### 12.2. Persistence and degradability

**Persistence and degradability:** Only slightly biodegradable.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

### 12.4. Mobility in soil

**Mobility:** Non-volatile. Absorbed only slowly into soil.

### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This substance is not identified as a PBT substance.

### 12.6. Other adverse effects

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

[cont...]

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**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.