



TECHNICAL DATA

ULTRAFORM ADVANTAGE

High Performance, Chlorine Free
Cold Metal Forming Lubricant

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Description

ROCOL ULTRAFORM ADVANTAGE is a high performance, chlorine-free lubricant designed for all cold metal pressing and drawing operations. ROCOL ULTRAFORM ADVANTAGE is unique in that it gives unprecedented levels of performance and outstanding economy.

For the most difficult operations, the product should be used undiluted to give the highest levels of performance. Where economy is required, the wide dilution range of ROCOL ULTRAFORM ADVANTAGE enables the product to be extended using either oil or water.

Outstanding Features

- **High performance giving minimal scrap**
- **Wide dilution range giving economy**
- **Chlorine-free**
- **Easy to clean**
- **Suitable for all metals**

Directions for use

ROCOL ULTRAFORM ADVANTAGE may be applied by brush, drip or airless spray system. Where absolute freedom from discolouration is essential, it is recommended that compatibility trials are performed.

RECOMMENDED DILUTION:

For the severest draws, use ROCOL ULTRAFORM ADVANTAGE neat. For less severe operations, the product may be diluted with oil or water in ratios up to 10 parts of oil or water to 1 part ROCOL ULTRAFORM ADVANTAGE, depending upon the particular operation. Stir continuously when adding ROCOL ULTRAFORM ADVANTAGE to oil or water until the desired ratio is obtained.

PREPARATION OF A PASTE:

When the method of application requires the use of a paste, this can be obtained by mixing ROCOL ULTRAFORM ADVANTAGE with equal amounts of water. Stir continuously whilst adding the water until a paste is achieved.

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

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The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

Technical Data (typical values)

<i>Appearance:</i>	<i>Brown liquid</i>
<i>Odour:</i>	<i>Mild</i>
<i>pH:</i>	<i>8.6 at 10:1</i>
<i>Density at 20°C:</i>	<i>0.97 g/cm³</i>
<i>Storage:</i>	<i>Store at normal ambient temperature (5 to 30°C)</i>

Pack sizes and part codes

20 ltr	part code 86273
200 ltr	part code 86279

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

Issue: Ultraform Advantage TDS 8627
Date: Jan-04

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