



TECHNICAL DATA

ULTRAFORM 2530

Chlorine Free Cold Metal Forming Lubricant

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Description

ROCOL ULTRAFORM 2530 is a high performance, chlorine free, extreme pressure, cold metal forming lubricant specially formulated for use on a wide range of pressworking operations, from medium gauge drawing and forming to light gauge blanking and piercing of ferrous metals.

ROCOL ULTRAFORM 2530 contains passive extreme pressure additives to prevent metal pick-up between work piece and tool and provides a cost effective route to increased production rates.

Outstanding Features

- Reduces metal pick up and scoring
- Extends tool life
- Easily cleaned
- Suitable for use with carbide tooling

Directions for use

For severe operations ROCOL ULTRAFORM 2530 can be used neat, but for less severe operations can be diluted at ratios up to 10 parts of either oil or water, depending on the performance required:

When diluted with oil, add the oil to the concentrate whilst stirring continuously.

When diluting with water, add the concentrate to the water at the desired dilution ratio, whilst stirring continuously.

When method of application dictates the use of a paste type compound ROCOL ULTRAFORM 2530 should be mixed with water at a ratio of 1 part water to 1 part concentrate. To form a paste, ensure that the water is added to the concentrate, whilst stirring continuously.

ROCOL ULTRAFORM 2530 is suitable for use in re-circulating systems or may be applied manually by brush, drip, roller, airspray, or airless spray system.

Where absolute freedom from surface discolouration is essential, it is recommended that compatibility trials are performed.

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

Technical Data (typical values)

<i>Appearance:</i>	<i>Brown liquid</i>
<i>Odour:</i>	<i>Mild</i>
<i>Kinematic viscosity:</i>	<i>230 cSt at 25°C</i>
<i>pH:</i>	<i>9.4 at 15:1</i>
<i>Density at 20°C:</i>	<i>0.94 g/cm³</i>
<i>Storage:</i>	<i>Store at normal ambient temperature (5 to 30°C)</i>

Pack sizes and part codes

20 ltr	part code 86233
200 ltr	part code 86239

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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