



TECHNICAL DATA

ULTRAFORM 2040

Water Based Chlorine Free
Cold Metal Forming Lubricant

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Description

ROCOL ULTRAFORM 2040 is a water based, high performance, chlorine free, extreme pressure, cold metal forming lubricant specially formulated for use on a wide range of pressworking operations, from medium gauge drawing and forming to light gauge blanking and piercing of ferrous metals. ROCOL ULTRAFORM 2040 contains extreme pressure additives to prevent metal pick-up between work piece and tool and provides a cost effective route to increased production rates.

Outstanding Features

- **Contains no hydrocarbon solvents**
- **Non-flammable**
- **Reduces metal pick up and scoring**
- **Extends tool life**
- **Easily cleaned**
- **Low odour**
- **Good corrosion protection**

Directions for use

ROCOL ULTRAFORM 2040 should be used as supplied.

ROCOL ULTRAFORM 2040 is suitable for use in re-circulating systems or may be applied manually by brush, drip, roller, airspray, or airless spray system.

Where absolute freedom from surface discolouration is essential, it is recommended that compatibility trials are performed.

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

Technical Data (typical values)

<i>Appearance:</i>	<i>Semi-translucent emulsion</i>
<i>Odour:</i>	<i>Mild</i>
<i>pH:</i>	<i>9.1</i>
<i>Density at 20°C:</i>	<i>1.0 g/cm³</i>
<i>Storage:</i>	<i>Store at normal ambient temperature (5 to 30°C)</i>

Part Codes & Pack Sizes

1000 ltr 85255

200 ltr 85259

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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