



TECHNICAL DATA

METALFLO 2064

Semi-colloidal graphite in water

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Description

ROCOL METALFLO 2064 is a semi-colloidal graphite in water dispersion containing both inorganic and organic binders which provides a film of uniform thickness and intermediate hardness. The graphite has a limited range of particle size.

ROCOL METALFLO 2064 may be used either to lubricate closed dies in ferrous forging or as a parting agent in gravity die casting.

Outstanding Features

- § Provides optimum die lubrication and release.
- § Withstands temperatures of upto 650°C.
- § Economical in use.

Directions for Use

ROCOL Metalflo 2064 may be applied neat by swab or brush. However, for optimum results apply by spray after diluting with water. Dilution ratios vary from 3:1 to 10:1 depending on the particular task.

Agitation is required when ROCOL METALFLO 2064 is diluted as settling will occur.

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

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<i>Appearance:</i>	<i>Dark grey viscous liquid</i>
<i>Odour:</i>	<i>Faint</i>
<i>Total Solids:</i>	<i>31% by weight</i>
<i>Graphite Content:</i>	<i>30% by weight</i>
<i>Particle Size:</i>	<i>90% below 10 micron</i> <i>Maximum 15 micron</i>
<i>Storage:</i>	<i>Store at normal ambient</i> <i>temperature, 0°C to 40°C</i>

Pack sizes and part codes

18kg part code 78344

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

Issue: Metalflo 2064 TDS 7834

Date: Feb-04

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