



TECHNICAL DATA

METALFLO 1204

Graphite Based Grease

TECHNICAL DATA

Description

ROCOL METALFLO 1204 is a dispersion of graphite in a non-melting grease.

ROCOL METALFLO 1204 is used for the lubrication of dies and pegs in hot brass and copper stamping where maximum resistance to heat is required. It is also used for the lubrication of bearings conducting electrical current on seam welding machines.

Outstanding Features

- Provides good metal flow ensuring complete die filling
- Easily applied as a thin film
- Can be applied to very hot surfaces without running
- Minimal staining - easily removed by normal pickling processes

Directions for use

ROCOL METALFLO 1204 should be applied, without dilution, by swab or brush directly to the die surface.

Technical Data (typical values)

<i>Appearance:</i>	<i>Grey/black grease</i>
<i>Base fluid:</i>	<i>Mineral oil</i>
<i>Thickener:</i>	<i>Organically modified clay</i>
<i>Solid lubricant:</i>	<i>Graphite</i>
<i>NLGI No.:</i>	<i>2</i>
<i>Drop point:</i>	<i>Over 200°C</i>
<i>Storage:</i>	<i>Store at normal ambient temperature, 0°C to 40°C</i>

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

Pack sizes and part codes

18kg part code 78374

Health and Safety

Health and Safety information (COSHH, MSDS) is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

Issue: Metalflo 1204 TDS 7837

Date: Nov-03

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers.
There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

TECHNICAL DATA