



## TECHNICAL DATA

# GLASSFLO 785

## High Performance Dry Delivery Coating

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### Description

ROCOL Glassflo 785 is a dispersion of graphite in a thermal setting resin. ROCOL Glassflo 785 is a dry coating system for scoops, troughs and deflectors used on all types of glass forming delivery equipment.

Dry delivery coatings are now used almost universally to provide lubrication between the delivery equipment and the gob. ROCOL Glassflo 785 achieves this without the smoke, fumes or carbon build up associated with wet delivery lubricants. The durable, graphited, epoxy resin bonded coating provides long life lubrication ensuring constant and accurate gob delivery.

### Outstanding Features

- Air cured
- Long life, graphited, epoxy resin bonded coating
- Gives consistent delivery speed
- Easily applied by brush
- Suitable for patch coating
- Unique easy mix container

### Technical Data (typical values)

<i>Appearance:</i>	<i>Smooth black paste (Part A)</i>
<i>Solid lubricant:</i>	<i>Graphite</i>
<i>Solids content:</i>	<i>27% (Part A)</i>
<i>Binder:</i>	<i>Epoxy Resin</i>
<i>Solvent:</i>	<i>Glycol</i>
<i>Storage:</i>	<i>Storage at 0°C to 40°C. Do not allow to freeze.</i>

### ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

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The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

## Directions for use

### Initial Preparation

- Remove all previous coating.
- For patch coating, clean with normal degreasing solvent.

### Application

- Ensure delivery equipment is at 20°C to 25°C.
- Mix parts A & B together by puncturing Part B container and allowing contents to drain into the larger Part A container.
- Mix to uniform consistency.
- Once parts A & B are mixed curing will commence.
- Apply immediately after mixing.
- Only one coat is necessary.
- Recommended coating thickness not less than 1.0mm.
- ROCOL Glassflo 785 will remain usable for up to 40 minutes after mixing depending on ambient temperature.

### Cure Time

- Treated equipment ready for use after 8 hours at 20°C to 25°C. For best results leave for 24 hours before use.

## **N.B.**

On no account should Part B be added whilst PART A is warm otherwise it will harden immediately.

Should product be stored at temperatures below 10°C Part A may stiffen slightly. To bring back to workable condition simply mix Part A and allow to stabilise for 4 hours at room temperature (15 -20°C).

## **Pack sizes and part codes**

500g part code 78844

## **Health and Safety**

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.

**Telephone:** 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

**Fax:** 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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